



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4035-043
Job Sheet 170338



Part No: D4035-043

Job Qty: 16 ea

Part Name: Lid Rib Assembly, Aft (350 Basket)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A SHEETS 1,2,4 IPP revA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 13.06.24 AS PER DWG REV.pb2 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		1/18/18	0.00	0.00	Start Up Large Fab-6		D.M.L 13
100	Large Fab	16 pcs		1/19/18	0.00	12.17	Large Fab 1		93C
110	QC	16 pcs		1/19/18	0.00	0.00	QC10		CPC
120	QC	16 pcs		1/19/18	0.00	0.00	QC5		CPC
130	Packaging	16 pcs		1/19/18	0.00	0.00	Packaging3 Large Fab		D.M.L 13-1-13
140	QC21-SA	16 Ea		1/19/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut D4035-3 as per dwg D4035 2- Drill holes using DT9563 and chamfer holes as per dwg D4035 4- Weld
Descriptions: bushing in rib and grind weld flush as per dwg D4035
130 - LOCATION: WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4021-9 5015896	32	132	0	0
	M304TS0.750W.049	28	1,335	0	0

Part Specifications

Specifications could not be found.

Plex 1/15/18 10:19 AM dart.poulin.mario

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



Work Order: _____

Part N

NCR N

Date: _____

Dart Aerospace Ltd.

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CANADA

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DISPOSITION



S032415



Lid Rib Assembly, Aft (350 Basket)

PART NO: D4035 - 043

Original Serial #: S032415

Revision:

Operation: Start up Operation 01/15/18

Change No: Job No: 170338

AGAINST DEPARTMENT/PROCESS



S032415



Lid Rib Assembly, Aft (350 Basket)

PART NO: D4035 - 043

Original Serial #: S032415

Revision:

Operation: Start up Operation 01/15/18

Change No: Job No: 170338

Engineering	
Quality	
Other	

MRB (QS1042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Positioned Wrong	
Outside Dimensions	
Over/Under tolerance	
Part Incorrect	
Part Lost/Missing	
Part Moved	
Drawing	
Finish	
Mistread	
Turning Sequence	

Tel
Set
BO
Brc
Ins
Col
Col
Cut To
Instruct
Drill Holes

Misaligned/off center

Substa	
Past Expiry Date	
Misidentified	
Manufacturing Process	
Past Due	

OTHER: